



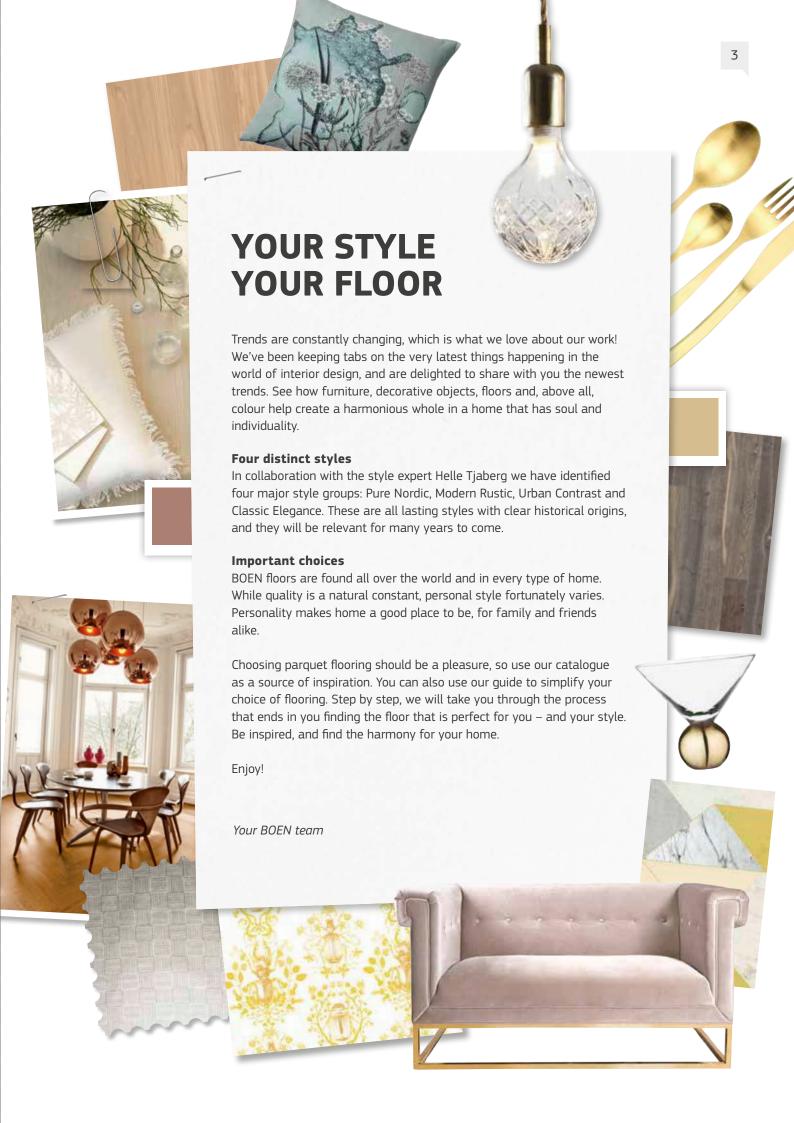
CONTENTS

PART 1 / BE INSPIRED

- 04 BOEN STYLE EXPERTS
- 05 HELLE'S TREND GUIDE
- 06 LIVE PURE
- 10 FASHION MEETS FLOORING
- 11 FASHION COLLECTION
- 12 STONEWASHED COLLECTION
- 14 FOUR STYLES
- 16 PURE NORDIC STYLE
- 32 MODERN RUSTIC STYLE
- 48 URBAN CONTRAST STYLE
- 64 CLASSIC ELEGANCE STYLE

PART 2 / BE INFORMED

- 80 HOW TO CHOOSE YOUR FLOOR
- 82 STEP 1: CHOICE OF STYLE
- 84 STEP 2: CHOICE OF COLOUR
- 88 STEP 3: CHOICE OF FORMAT
- 92 STEP 4: CHOICE OF SURFACE
- 93 GRADINGS
- 94 ACCESSORIES
- 95 CLEANING AND CARE
- 96 BOEN QUALITY
- 98 INSTALLATION
- 99 ENVIRONMENT
- 100 THE BOEN STORY
- 102 MANUFACTURERS AND ADDRESSES
- 103 SPECIAL THANKS
- 104 EVERYTHING AT A GLANCE



OUR STYLE EXPERTS

At BOEN, we are primarily experts in parquet flooring, but we also have two of Europe's most dedicated trend and interior design experts on our team.

Helle Tjaberg and Gudy Herder are constantly on the lookout for new trends from all over the world, and find inspiration that they share both on social media and on BOEN's blog at boen.com. And they're ready to share their ideas and useful tips with you, here

in our catalogue. We are delighted to have two such gifted people on our interior design team. Use their expertise and experience to help make your choice of parquet flooring simple and inspiring.



Helle Tjaberg TREND EXPERT

Helle Tjaberg has worked in design, interior and lifestyle journalism for nearly 20 years. In 2001 she became deputy editor of ELLE Decoration Norway, and was the magazine's editor-in-chief from 2005 till 2012. Between 2012 and 2015 she worked as a freelance consultant and trend expert. Helle is now editor-in-chief of the Norwegian interiors magazine Maison Interiør.

Helle is passionate about interiors and design, and she loves to share her experience and knowledge both with those who follow the latest trends and with those who need basic help in finding their own personal style. Read her tips and advice throughout this catalogue, and visit boen.com for her latest updates.

Follow Helle: www.egetrom.no

Gudy Herder

TREND EXPERT

Gudy is a master of the collage and the mood board! She builds the finest interior design universes using a variety of elements like colour, shape, design objects and materials. She uses the collages she creates to visualise how these elements can be used in different ways to change and enhance a style and interior setting.

Gudy has extensive experience in design trends, and has previ-

ously worked for names like Montblanc, Kibuc, Massimo Dutti and the luxury brands of the LVMH group.

She lives and works in Barcelona, but spends much of her time travelling the world spotting new design trends.

Use Gudy's insights into what's happening right now in the world of interior design and be inspired by her wonderful collages that can help you find your style.

Follow Gudy: www.eclectictrends.com

FOLLOW US









Having worked with interior trends and design for a large number of years, it is my pleasure to give you some input on the trends for the coming year. Personalise them to suit your style!

Interior design is all about finding your personal style and creating a great base before adding the personal details. I hope you will be inspired to find the style that lies closest to your heart with the help of this catalogue.

In addition to finding a style personality there are a number of design trends that will influence your total look. Let me share with you some of the defining materials, directions and colours right now!

Material world

Materials that grow old gracefully, and are both sustainable and ethically sourced, are essential. Wherever you look in the design world today you will see that designers pay tribute to natural materials and beautiful surfaces. Shapes are kept simple in order to accentuate materials such as marble, straw, stone, ceramic, metals and wood.

Green affluence

Green plants add both life and health to the environment and the interior, not to mention warmth! Succulents and

cactuses started entering our homes again a couple of years ago, and now lush green plants join them. Make room for large plants, or gather smaller plants into a larger group.

A certain pattern

Surfaces are no longer necessarily kept clean and untreated; new technology makes it possible to print patterns directly on surfaces or etched in the material itself. And after a few years with a lot of focus on broad planks – which are still highly desirable – we are also seeing a move again towards new ways of laying floor in beautiful patterns.

Colour symphony

Now is the time to add colour to your life, and some of the most important colours to look out for are blues, oranges, pinks and earthy reds. Blue is calming and soothing in all nuances from denim blue to muted pastels, while orange is warm, surprising and full of energy. Pink has almost become like a neutral colour, and pops up in both decorative paints and larger furniture pieces. The earthy reds are like an embrace, and work well both with glossy and matt surfaces.

Helle Tjeso

NEW

LIVE PURE KEEP IT NATURAL

BOEN celebrates the growing trend for natural materials with Live Pure, a completely new surface finish that brings your home even closer to nature.



Tactile, easy on the eye and completely natural – we love materials which are authentic and tell a story. With Live Pure we have taken the desire for natural materials one step further by developing a surface whose ultra-matt finish makes the wood look as though it has been untreated in terms of colour, grain and touch. Live Pure brings us closer to nature by enhancing the warmth and natural beauty of untreated wood.

Naturally light

A Live Pure oak hardwood floor looks naturally light, and preserves the naturalness of the material – yet is highly resistant to wear and tear.

The perfect floor is a frame for your life: beautiful to look at, naturally warm and strong enough to resist the challenges of daily use. A floor with the Life Pure surface is such a floor.



- Innovative surface technology
- Appearance like sanded raw wood
- Higher wear resistance
- Carefree surface
- Higher UV stability







LIVE PURE: AT HOME IN EVERY STYLE

Whether pure Scandinavian, rustic, classic elegance or highly contrasting: the Live Pure ultra-matt surface finish gives a strong accent to a wide range of interior styles.

Planks with Live Pure

Timeless, noble and in classical format: Live Pure also gives planks resistance and a matt look.



Ash Andante white*



Oak Andante



Oak Animoso



Oak Andante white



Oak Grey Harmony*



Walnut Andante*







Longstrip flooring with Live Pure

The vitality of longstrip flooring is elegantly underlined through the natural look of Live Pure.



Oak Andante



Oak Finale*



Oak Concerto white*

^{*}Available from 01.04.2016

FASHION MEETS FLOORING

Our style expert Gudy Herder spends a lot of time travelling around the world, looking for inspiration and trends. She visits fairs of importance for both interior design and fashion, and experiences how they affect each other.

In recent years, there has been a shift blending very feminine trends such as pastel colours, iridescent sparkling, fluorescent pops, many prints and flower embroidery. Interior design has become softer, more sensitive and truly feminine.







Iridescence

The iridescent effect takes place in the higher-ranking COSMIC trend, playing with the unknown and at the same time interacting with very shiny and bright colours.

One of the main features is holography, a photographic technique that records the light scattered from an object and then presents it in a way that appears three-dimensional.



I see you

'I keep an eye on you' focuses on an ancient symbol, and is really trendy right now. One might think of The Eye of Providence, which shows the eye surrounded by rays of light and is often used as a religious symbol.

This micro-trend relates to an ancient symbol but modernised in the 21st century and translated to a quite different context in 2015/16.

This quirky eye pattern trend is applied in fashion with prints, beauty and home decor.



Tweed

Talking of fashion, tweed has always had its place on the autumn/winter catwalks, especially with French maison Chanel. Now we observe a reworked tweed in a modern design, often with distinctly rocker vibes or boho chic fringes.

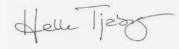
No wonder this is a trend to watch in the interior design world too. CC Tapis imitates tweed with a fancy pattern.

OUR FASHION COLLECTION

These floors are anything but ordinary. The colouring and texture of the oak surface in our new Fashion Collection are both fascinating and inspiring. Have a look at the extraordinary finish of these exclusive plank floors for trend-conscious furnishing and styles.

FASHION COLLECTION

Two of the most important qualities I look for in a floor are texture and personality. In BOEN'S Fashion Collection I find both in abundance! Drawing on inspiration from the vintage trend, and with a sharp eye for texture, BOEN have developed eight floors with big and beautiful personalities! From the almost dusty surface of Oak Mystic Jungle to the quirky charm of Oak Shabby Cream, this collection demands your attention!





THE FLOORS



Oak Blue



Oak Shabby



Oak Mystic Jungle



Oak Golden



Oak Shabby



Oak Indian



Oak Sandy



Oak White



STONEWASHED COLLECTION

Whether striking contrasts or the iridescent sparkle of a pearl, floors from the Stonewashed Collection sympathise with nature. Distinctive, brushed structures and a surface treated with natural oil make the floor an eye-catcher.



Distinctive contrasts of lava rocks or the iridescent sparkle of a pearl – the floors of the Stonewashed Collection are inspired by nature. Distinctive, brushed structures and a surface treated with [Live Pure?] natural oil allow you to feel the flooring with all your senses.

Expressive and distinct

Our Stonewashed Collection gives rooms more character. It is available in two formats: as plank in classical format and – for an even greater impact – as wide longstrip.









Oak Old Grey





Oak Grey Pepper

Oak Brown Jasper



WHAT'S YOUR STYLE?





PURE NORDIC

The Pure Nordic style has a clean and simple design in neutral colours. It is inspired by the soft Nordic light and proximity to nature. The style is perfectly complemented by blonde wooden floors.

MODERN RUSTIC

The Modern Rustic style is laid-back and full of soul and warmth. It is rooted in an authentic country life, yet retaining a modern look. Wooden floors with a rustic finish and lots of personality define the style.

We have identified four lasting styles for you. They all have clear historical origins and will be relevant for many years to come. Look through all the varieties and possibilities, and use the styles as an inspiring tool. Our aim is to make it easier – and more fun – to get the most out of your flooring!



URBAN CONTRAST

The Urban Contrast style allows for playful mix-and-match with organic curves, vivid colours and graphic patterns. The style is accentuated by wooden floors in greyish and dark brown hues.

CLASSIC ELEGANCE

The Classic Elegance style is refined, calm and orderly. The materials are exquisite and objects have an aura of timeless quality. Elegant wooden floors in colours ranging from golden to dark brown will emphasise the style.

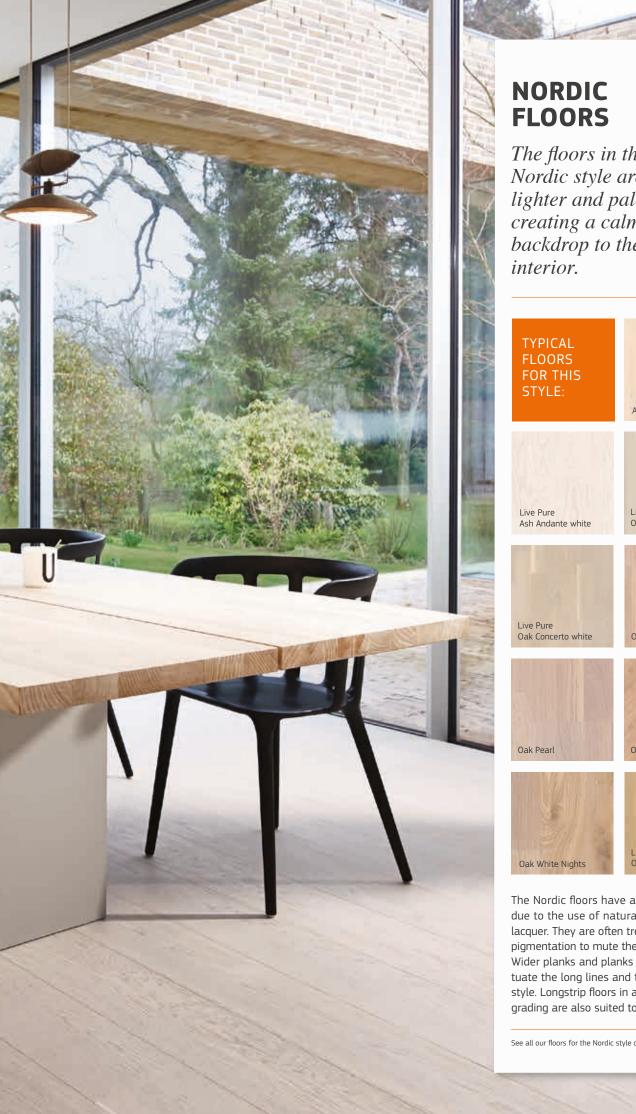
PURE NORDIC

So pure, so simple, so neutral. There are no disturbing elements to this style. Inspiration comes from nature's tranquil palette, creating a cool interior look, characterised by abundant use of blonde wood.

Dive into a wave of Nordic inspiration.







The floors in the Pure Nordic style are all in a lighter and paler shade, creating a calm and airy backdrop to the Nordic











The Nordic floors have a matt surface, due to the use of natural oil or matt lacquer. They are often treated with white pigmentation to mute the original colour. Wider planks and planks with bevel accentuate the long lines and the purity of the style. Longstrip floors in a tranquil and pale grading are also suited to this style.

See all our floors for the Nordic style on page 84.





Inspired by nature

Nature, light and the changing seasons - it's impossible not to be inspired by the Nordic style. You see it in a pale tree trunk, you sense it in the mist over a meadow, and you feel it in the warm wool from a wild sheep.

These are all components in the Scandinavian style. We choose colours from the pale end of the palette and we select furniture with clean, functional lines. The look is uncomplicated; inspired by nature and the variations of light.

Historical origins

The Pure Nordic style has its origins in the Scandinavian Design Movement from the 1950s. In this era it became technically possible to mass-produce furniture, which created opportunities for a completely new type of interior design. The designers focused on functionality and innovation; wood was shaped into new shapes and angles.

Functional simplicity

Simplicity, minimalism and functionality characterise the Pure Nordic style. The furniture has a clean and uncomplicated look, and the colours are neutral and muted. Black is often added to create contrast.

Blonde wood, wool and cotton

To get the Nordic style you need to focus on sustainable, natural material. The style is dominated by blonde wood, with wool and cotton as the main textiles. Ceramics and glass are designed to fit the shape of your hands, whether it's the first cup of tea in the morning or the cutlery for a festive dinner.

Pure Nordic celebrates the uncomplicated natural beauty of everyday life.

- 1 | The iconic Egg chair, design Arne Jacobsen and produced by Fritz Hansen, in harmony with our new Oak White Nights, Castle Plank.
- 2 | Lamp, Lullaby by Lightyears, design: Monica Förster.
- 3 | Jewellery flacon, design Louise Christ, Menu.
- 4 | Coat hanger, design Norm, Menu.
- 5 | Maple Canadian White.
- 6 | Blancet Veve, design Kristine Five Melvaer,
- 7 | Daybed Ask, design Anita Johansen, Menu.
- 8 | Table clock Ora, Kähler.
- 9 | Bowl, design Kristine Five Melvaer.
- Lise Vilslev.

11 | Mug, FermLiving.

q

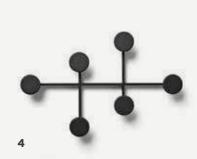


Combine natural materials like warm wool and pale wood.

NCS 0401-G42Y



I love the purity, beauty and functionality of the Pure Nordic style, and its accompanying floors. Remember that this is a style where natural materials are supposed to play the leading role. Look to nature for inspiration both in the details and the colour palette!



Paints to match:

NCS 1902-Y42R

NCS 1603-Y31R



5

NCS 4305-R99B

COLOURS BY IOTUN













THE FLOORS



Oak Pearl Plank



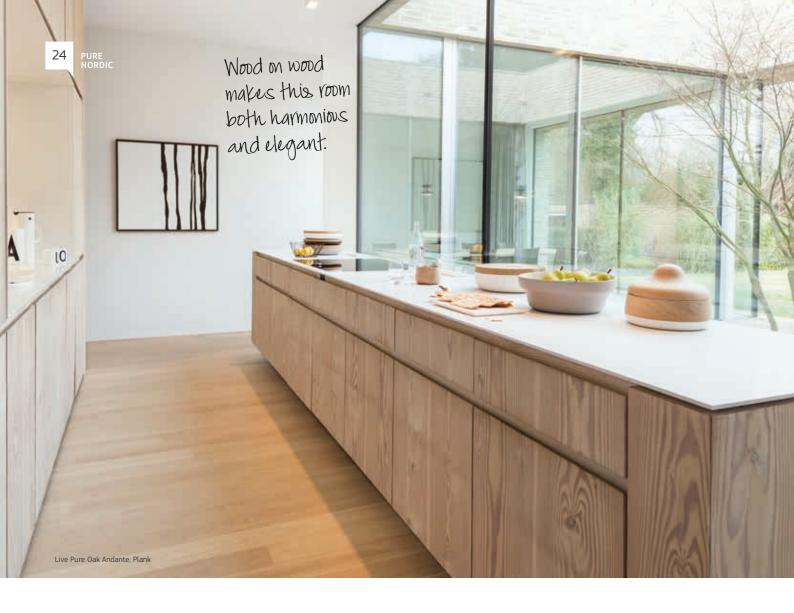
Live Pure Oak Concerto white Longstrip

Natural floors

Within the Nordic style the floors are light and natural. The colours are not too demanding, instead bringing out a calm and harmonious atmosphere to the room. Be inspired by nature when you look for a Nordic style. Surround yourself with a colour palette inspired by the Scandinavian light, and choose floors with a pale surface.

Oak Pearl

This floor is inspired by the subtle gloss of a natural pearl. The white pigmentation makes the hues of the wood change with the light temperature. Choose planks with bevel to elongate the lines.



THE FLOORS



Live Pure Oak Andante Plank



Oak White Prestige Herringbone pattern

Live Pure Oak Andante

Take a look at our Live Pure floors; with their ultra-matt finish they are just perfect.

Same colour - different formats

Oak White Andante in the wider Castle planks is the number one choice of many who prefer the Nordic style. However, teamed with the traditional herringbone pattern Oak White creates a look that feels surprisingly fresh and modern. Choose our matt lacquer if you want the oiled look combined with the durability of a lacquered floor.







Chalet

The Chalet boards give your home an extraordinary appearance. With lengths up to four metres and widths up to 395 mm, Chalet creates a pure and calm ambience. Be careful to choose colours in the lighter scale for the Pure Nordic style.

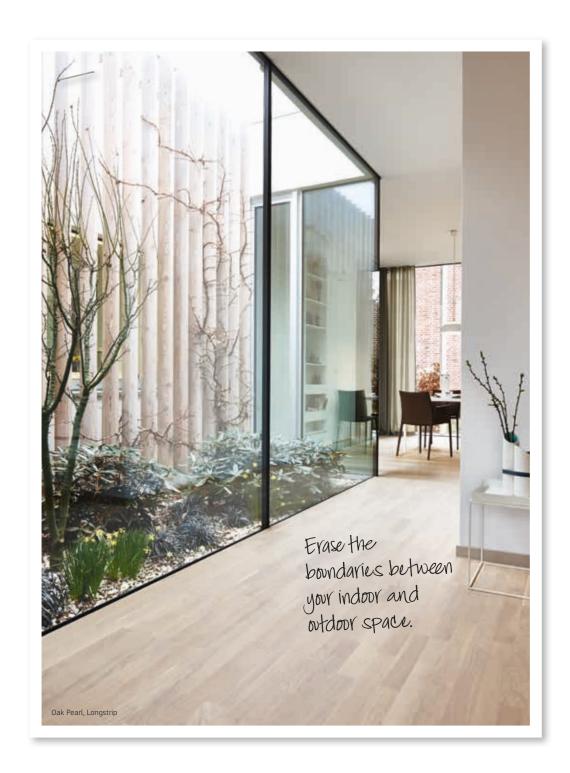
BOEN Chalet boards are individually manufactured. We develop a proposal for the optimum composition of different board widths and lengths according to your room drawing.

THE FLOOR









THE FLOORS



Oak Pearl Longstrip



Live Pure Ash Andante white Plank

Easy to like

The floor that fits everywhere! Longstrip floors are made for playful living. It is a floor that gives a lot of value – offering a modern and lively look. The surface is oiled, which ensures a natural, calm atmosphere.



MOOD BOARD THE BOEN WAY

A mood board is a compilation of colours, printed images, different materials that add structure and interest and sometimes text.

These elements altogether represent the general style of a project in a very visual and often even

sensorial way. Let's say, it's visual storytelling. Get inspired by the mood board Gudy Herder has created to visualise the PURE NORDIC style.







GET THE NORDIC LOOK WITH GUDY

The Nordic mood board is inspired by the tranquil Scandinavian nature, where plants and leaves are referring to the influence of the northern landscape. The colours and materials indicate a minimalistic expression, with a warm touch of nature.

Moods to look for in Nordic:

- A nice cup of coffee symbolises true living.
- Plants and leaves bring in nature.
- Monochromatic style is unfussy and uncluttered.
- New combinations of ceramics, marble and wood.
- Silver for a cooler look.
- · Notice importance of handcrafts.

Nordic items found in the moods:

- 1 | Glass bottles. Flaske by Andreas Engesvik.
- **2** | Lighting. Follow Me by Inma Bermúdez for Marset.
- **3** | Black shelving system. Heidi Lerkenfeldt Photography.
- 4 | Blue sofa. Braid sofa by Lisa Hilland.
- **5** | Ceramic vases. Parasol by Designstudio for Pulpo.
- **6** | Mood board theme. Lotta Agaton Styling.
- **7** | Ceramics still. Mikkel Mortensen Photography.
- 8 | Green table. Alt for damerne.
- 9 | Fabric samples. Jab Anstoetz.
- 10 | Colour samples. Farrow & Ball.
- 11 | Ceramic tiles. Coem.

MODERN RUSTIC

Laid-back and cosy. Rooms full of soul and warmth.
The floors have a rustic charm with their wide, rough floorboards and muted colours. There is plenty of space for everyone here, because this is where it's good to be.



RUSTIC FLOORS

The Modern Rustic floors are recognised by their texture and personality.

TYPICAL FLOORS FOR THIS STYLE:

















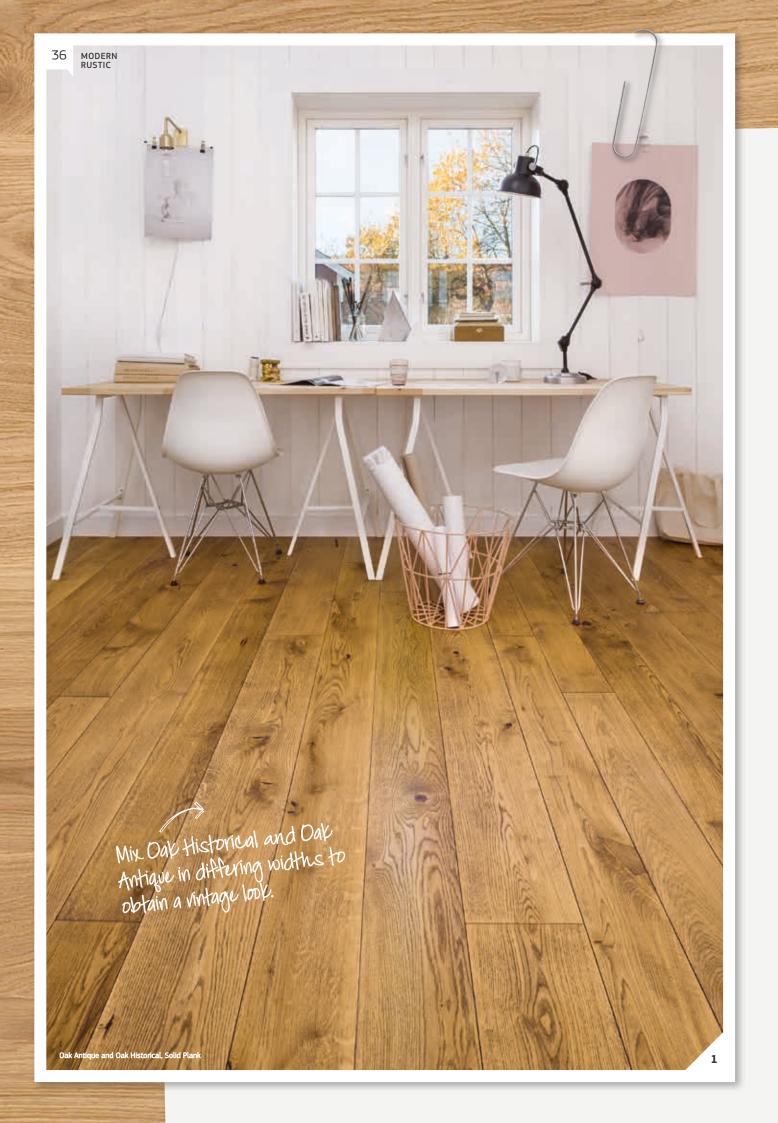


The Rustic floors have a "lived-in" appearance with lively patterns. This creates a cosy and warm atmosphere. They come in a wide range of colours, from the lighter "shabby" white to the darker antique look. The surface should preferably be oiled, to accentuate the warmth of the wood.

See all our floors for the Rustic style on page 85.









A modern celebration of the past

Your present celebrates your past. We see it in your home, where every little thing tells a story. A well-used baking bowl in beautifully shaped ceramic, a flowing curtain in front of a small-paned window, and a solid kitchen table to gather your friends around.

Modern Rustic reflects that you appreciate what has been, but also what's coming next. The main features originate from the notion of a cosy, relaxed lifestyle in rural surroundings, put into the context of modern daily life.

Historical origins

Modern Rustic has a long history, and traces its origins from Swedish Gustavian style and French feminine shapes from the 1700s. The style is however constantly evolving, and after a flirt with faded florals and religious motifs in the 1980s and 1990s, the style is now permeated by industrial and ethnic elements. This creates interesting meetings between nostalgia and modern life.

Authentic ambience with lasting value

At the heart of the Modern Rustic style lie beautifully crafted objects with a sense of lasting value and authenticity. The ambience is inviting and comfortable, creating the space for a slower lifestyle.

Rough wood, linen and ceramics

Choose hardwood floors with rough surfaces with cracks and knots to get that right Modern Rustic look. They should look like they withstand tough treatment, from toy building bricks to furry paws and heavy boots. The floors look part of a life gone by and of a life to come. The textiles are nature-based, such as cotton and linen, while the furniture and rugs are plaited or woven. The colour scale is neutral with features in warm tones. Ceramics feature in the kitchen, alongside metal and steel.

Modern Rustic provides a breathing space in a rapidly changing world, and keeps us in touch with our past without being overly sentimental.

- 1 | Mix different types and widths like we have done with Oak Antique and Oak Historical, Solid Plank. This achieves a naturally aged look.
- **2** | Lamp, Collage, design Louise Campbell, Louis Poulsen.
- 3 | Wall clock, Marble, Menu.
- 4 | Oak Old Grey.
- **5** | Rug Snekkersten, Ikea.
- **6** | Trolley Råskog, Ikea.
- **7** | Tableware Alice, design Feinedinge.
- 8 | Pillow, Bloomingville.

A beautiful still life in muted colours.



RUSTIC COMMENTS FROM HELLE

There are so many beautiful textures, shapes and colours to play with in the Modern Rustic style. It is feminine to a degree, but industrial and ethnic elements add masculinity. The ambience of a Modern Rustic home embraces you, and makes you feel grounded; it is the perfect modern take on our past

Paints to match:



COLOURS BY JOTUN













Oak Shabby White Castle Plank



Oak Animoso White Castle Plank

New meets old

Oak Shabby White is a floor from BOEN, especially designed and developed for the Modern Rustic style. The unique worn texture and the whitewashed colour create a Rustic look where new meets old. Available in Castle Planks with bevel.



Everlasting feeling

This floor brings warmth to the room. Oak Mystic Jungle Castle Plank deserves to be seen for what it is, a rough floor with a lot of character. It creates a lived-in, vibrant look, the right warm and cosy atmosphere.



THE FLOOR











The Modern Rustic style celebrates longerity and sustainability.

THE FLOORS



Oak Shabby Cream Castle Plank



Oak Alamo Longstrip

Worn look

The Oak Shabby Cream is treated with a creamy stain that brings out the grain of the wood. The special manufacturing processes with planing, sanding and sawing bring out a haptic surface and give a modern and naturally worn look. Available in Castle Planks with bevel.

Create contrasts

The antique appearance of the Alamo floor generates the cosiness that is so typical of the Modern Rustic style. It also creates a wonderful contrast to modern furnishings.







Oak Golden Valley Castle Plank



Oak Rustic Prestige, Herringbone pattern

Classic meets rustic

The herringbone pattern might not be typical for the Modern Rustic style, but by using for instance Oak Rustic it brings a distinct character to the interior. A beautiful floor stands out against neutral walls.

Golden waves

A floor in changes! Have a look at the amazing surface of Oak Golden Valley Castle Plank. You can let your mind drift away with the waves in this floor. The colour is warm and soft, and the liveliness in the planks' structure gives your floor lots of personality. A natural part of BOEN Fashion Collection.



MOOD BOARD THE BOEN WAY

A mood board is a compilation of colours, printed images, different materials that add structure and interest and sometimes text.

These elements altogether represent the general style of a project in a very visual and often even

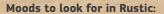
sensorial way. Let's say, it's visual storytelling. Get inspired by the mood board Gudy Herder has created to visualise the MODERN RUSTIC style.





GET THE RU LOOK WITH GUDY

The Rustic mood board is created with a lot of Bohemian-hippy influence. Make sure you get the right balance between historical roots and more modern materials. Make it cosy, with a touch of romance, and make sure you highlight natural living.



- Flowery and paisley pattern with a mature look.
- Bring in natural materials like linen and cotton.
- · Choose tiles in ceramic or porcelain for a playful contrast.
- Ethnic vibes, very much in connection with golden copper.
- Find those dark-coloured dried flowers.

Rustic items found in the moods:

- 1 | Linen table. Anna Gillar.
- 2 | Fabric samples. Liberty London.
- **3** | Terracotta vases. Gardenias by Jaime Hayon.
- 4 | Fur armchair. Dwell.
- **5** | Paint chips. Bruguer /Akzo Nobel.
- **6** | Living w/pouff. Boligmagasinet.
- 7 | Ceramic samples. White Atelier Ceramics.
- 8 | Sofa. Blanc d'Ivoire.











URBAN CONTRAST

Play with colour, shape and functionality. Mix and match materials and patterns. The floors add warmth and radiance to a personal style where rules are meant to be broken. Life and energy in your home!



URBAN FLOORS

The colour scale of the Urban Contrast floors ranges from greyish to dark brown.

TYPICAL FLOORS FOR THIS STYLE:

















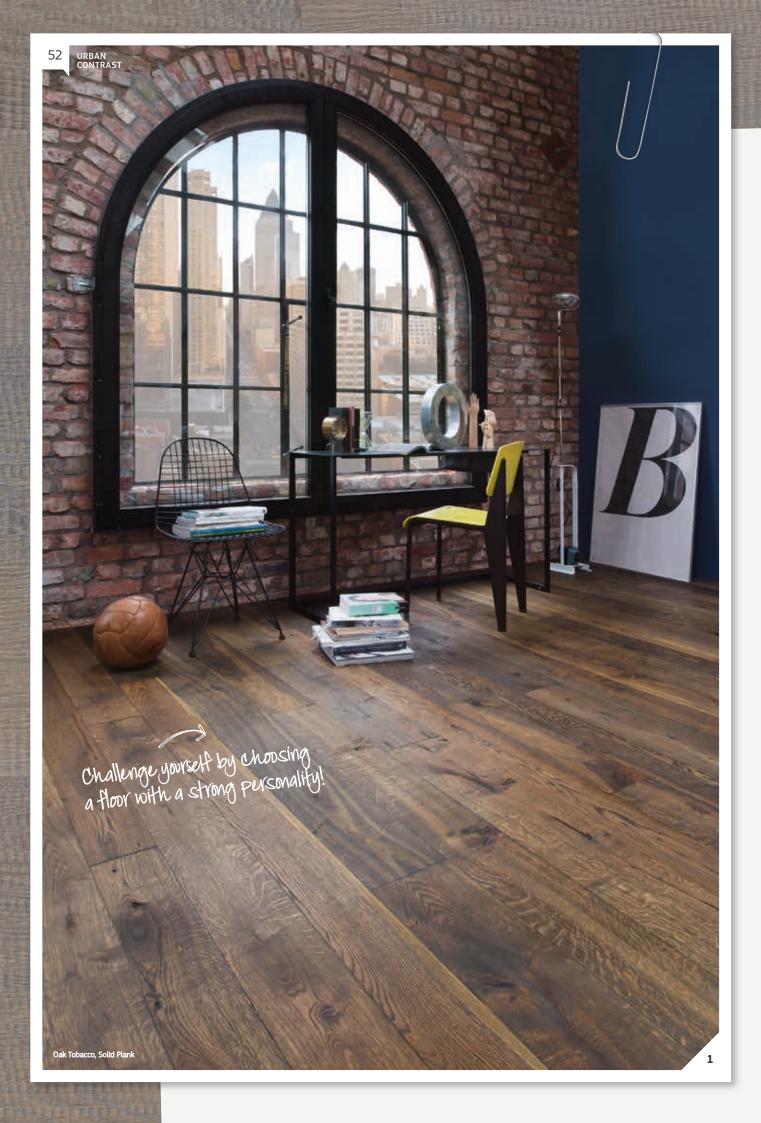


The Urban floors have a more masculine expression. They have a structure and texture resembling the rough materials of an urban habitat: concrete, asphalt, brick and stone. The vintage 1950s aura of a beautiful walnut floor is also perfect for this style.

See all our floors for the Urban style on page 86.









The Urban Contrast style is inspiring and plauful.





THE FLOOR





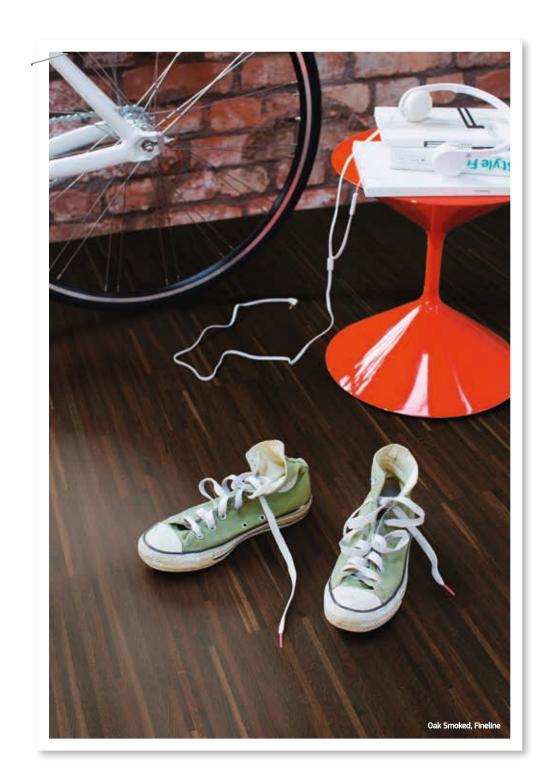
Urban Contrast

Rough materials with a strong influence of colours sourced from the city. Have a closer look at our floors matching the Urban Contrast style; they are easily matched with concrete, bricks and asphalt.

Urban touch

It could not be more urban! Oak Arizona fits perfectly to a vibrant, distinct interior and has a surprisingly warm colour that allows significant objects to stand out. A favourite for those who love a floor with lots of character.







Oak Stone Castle Plank



Oak Smoked Fineline

Deep colours

The Urban Contrast style typically asks for the dark colours of BOEN floors. Within this style you can play with prominent and colourful elements, and therefore the floors need to frame the interior with warmth and depth. As Oak Stone does so well in this Castle Plank size.

Get an industrial look

Modern, dark and very lively. Impress by choosing one of the darkest floors of the Urban Contrast style: Oak Smoked, Fineline. A floor that is fashionable and mysterious. A perfect, strong and powerful contrast to colourful accessories and furniture, which is so typical of the Urban Contrast style.





Oak Stone Castle Plank



Oak Yellowstone Solid Plank

Castle Plank

Reflecting its name, the floors in Castle Plank are majestic. They perfectly suit rooms with a width and a length, and they almost demand attention. Use Castle Plank when you want your floor to stand out, and to give an everlasting impression.

Typically urban

The rough surface with the range of colour from a deep warm brown to a sandy yellow tint creates a truly unique finish. The solid Oak Yellowstone with its lively surface and the haptic perception of the knots and cracks is outstanding and the perfect choice for the Urban Contrast style.









Warm walnut

The colour of walnut is well known for its deep brown. Floors in walnut provide a special warm feeling in the room, a glow that makes a perfect frame for colourful furniture and matching materials. Choose walnut if you want a touch of classic drama.





Young and careless

Oak Sand is a beautiful floor with the popular warm grey colour – also known as "greige". In the longstrip format it feels young and careless, creating a relaxed no-frills ambience of a bachelor pad.



MOOD BOARD THE BOEN WAY

A mood board is a compilation of colours, printed images, different materials that add structure and interest and sometimes text.

These elements altogether represent the general style of a project in a very visual and often even

sensorial way. Let's say, it's visual storytelling. Get inspired by the mood board Gudy Herder has created to visualise the URBAN CONTRAST style.

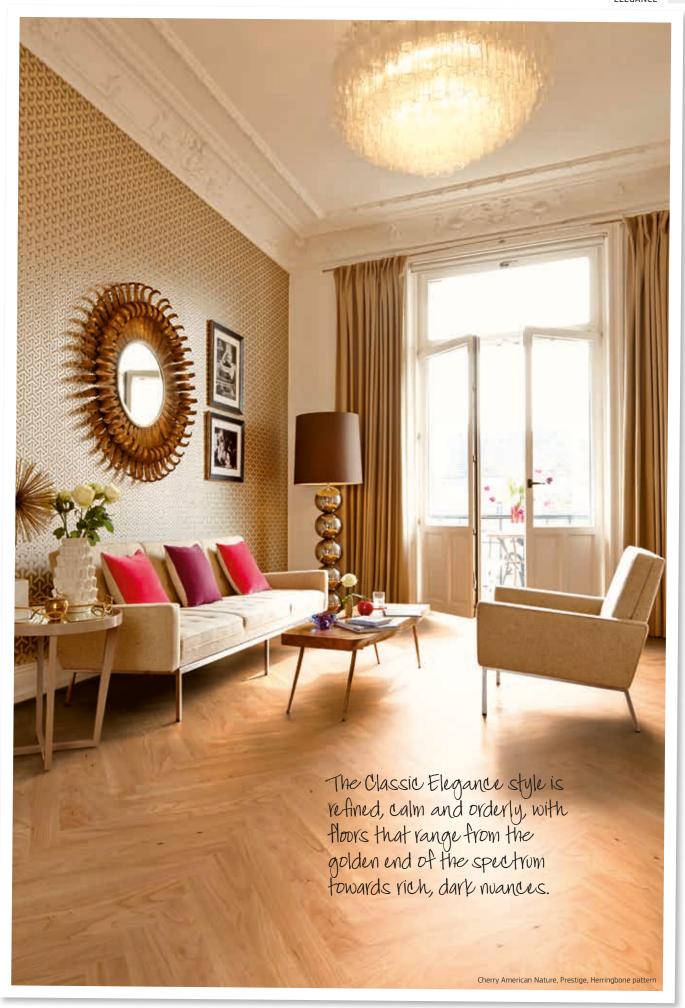




CLASSIC ELEGANCE

Deep colours add radiance and warmth to the classic interior with its dignified, orderly look. Exclusive flooring emphasises the elegance, and should preferably be laid in a pattern that highlights the play of the wood.

This is a timeless style, with elements of creative innovation.



CLASSIC FLOORS

The wood colours in the Classic style start at the golden end of the spectrum, through warm brown to almost black.

TYPICAL FLOORS FOR THIS STYLE:



















The Classic floors are both longstrip and plank, preferably in a tranquil, elegant pattern. Both oiled and lacquered surfaces are allowed. The traditional 2-layer floors are especially well suited to this style, with classic patterns such as Herringbone or Basket Wave.









CLASSIC COMMENTS FROM HELLE

It is not difficult to understand the appeal of the Classic interior; our innate sense of longing for calm and order draws us into its warm embrace. Choose a floor that radiates elegance and harmony; I find myself drawn to the classic herringbone pattern in a matt version.

Balanced and structured elegance

Balance and structure characterise the elegance that surrounds you. The curtains rest intentionally voluminously on a stunning floor, and the colours fall within a tight range.

A traditional beauty pervades the interior, while surprising elements break the formal look. It could be a beautiful rug from other climes, or a lamp with an innovative design.

Historical origins

2

Classic Elegance has its roots right back in the antiquity of the Greeks and Romans, who valued beauty, aesthetics and comfort. Consistent with the style is a feeling of quality and symmetry, and the interior is organised in groups that attract attention.

Classic and contemporary

In the midst of what may be perceived as confined there is room to play with new features and unexpected details that create a personal look. Old heirlooms or a playful sculpture reveal an identity in a traditional setting. Combine classic pieces with contemporary design and unexpected details to keep the style alive and current.

Exclusive materials

To obtain the Classic Elegance style, use materials with an exclusive look, such as

velvet, marble, copper and oak. An elegant hardwood floor emphasises the style. Choose warm golden or brown hues in either traditional patterns or wide boards. The floor colour should be repeated in the furniture, and textiles and walls are preferably in dark green, deep blue, earthy colours and beige tones.

Classic Elegance is refined, calm and orderly, being kept fresh and contemporary with that unexpected creative detail.

- 1 | Oak Honey, Finesse.
- **2** | Lamp, Crystal Bulb, Lee Broom.
- **3** | Glass on Brass, Lee Broom.
- 4 | Oak Sand, Plank
- **5** | Wallpaper Beatle, Mia Marie Overgaard.
- 6 | Cutlery, Madam Stoltz.
- **7** | Pillow, Bloomingville.
- **8** | Trolley, Madam Stoltz.
- 9 | Sofa Caine Settee, design Jonathan Adler.

Paints to match:











Contemporary and classic

Warm grey is the go-to neutral right now. Oak Sand has been brushed and colour treated with natural oil to obtain just the right "greige" colour that creates a contemporary backdrop for a classic interior. Choose Plank or Castle Plank for a calm appearance, or the wide and fascinating Chalet and Chaletino Plank for extra refinement.

Golden elegancy

The ultimate exclusive touch is to be found in Oak Adagio. The planks are chosen because of their clean and pure look. It has a fantastic golden glow, and allows the interior details to stand out. An elegant floor like this will be a part of the home for generations.

THE FLOORS



Oak Sand Castle Plank



Oak Adagio Noble Plank





Combine the tranquility of fine porcelain with warm colours.







THE FLOOR



Tradition in style

The herringbone pattern is back as a very trendy way of laying the parquet, but this floor is not for everyone. It demands a certain expertise to lay, and the planks have to be well suited. Like this Beech Prestige. Beech always brings a special warm and golden glow to the room, and allows shifts in the lighting to play in the surface.

In combination with classic interior elements this floor almost feels like a piece of art in your room.





THE FLOOR



Exclusive feeling

Take a look at the beauty of Oak Cordoba Plank. It has a naturally dark glow that is very classic, and never goes out of style.

To balance the interior use earthy and light tones of colours, and let natural materials like silk and linen finish the exclusive look.







THE FLOOR



Timeless elegance

Oak Select Prestige supports the exclusive feeling of the room. This floor is everlasting in its formal expression, a classic look that creates harmony with the matching interior elements. These floors will always fit the trends. They do not demand attention, instead allowing interior changes.



MOOD BOARD THE BOEN WAY

A mood board is a compilation of colours, printed images, different materials that add structure and interest and sometimes text.

These elements altogether represent the general style of a project in a very visual and often even

sensorial way. Let's say, it's visual storytelling. Get inspired by the mood board Gudy Herder has created to visualise the CLASSIC ELEGANCE style.







GET THE CLASSIC LOOK WITH GUDY

Make sure you get materials in the best quality when a Classic mood board is to be defined. It is all about finding the right harmony and balance within this style. The colours are mostly mute, but allow some significant patterns to create a vibrant interior.

Moods to look for in Classic:

- Use ribbons in exclusive material to get the right impression of the effect.
- Roses in all colours and shapes will always be a classic winner.
- Dare to use some elements with a pop of colour.
- Images should reflect order and symmetry.

Classic items found in the moods:

- 1 | Joseph armchair. Blanc d'Ivoire.
- 2 | Blue fabrics and wallpaper. CasaDecor.
- **3** | Yellow chair. CasaDecor.
- 4 | Dinnerware. Becara.
- **5** | Wallpaper samples. Farrow & Ball.
- **6** | Tartan fabric. Bemz.
- 7 | Brown fabric. Chivasso.

HOW TO CHOOSE YOUR FLOOR

There are various aspects to consider when choosing a floor. We have defined the four steps below to help you choose which floor suits you best.

1

CHOICE OF STYLE

Most of us do not really fit only one style. But looking through the four styles we have defined in our catalogue, you might find you are more prone towards one style than the others. To help you find your flooring, we recommend that you consider which style you are striving to achieve. Which style makes you feel the most comfortable and at home?

2

CHOICE OF COLOUR

Each type of wood has a distinctively characteristic colour. The BOEN product range contains a large choice of colours to suit a diverse range of furnishing styles. Our products are available in a comprehensive choice of shades ranging from light to dark.









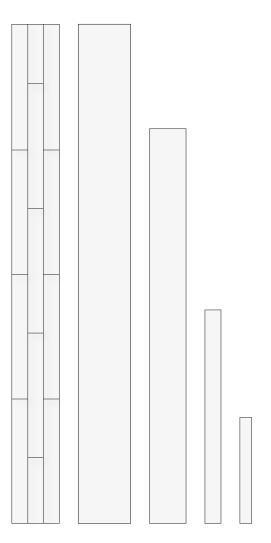
FIND THE FLOOR OF YOUR DREAMS

You can experience the impression created by your chosen floor in our digital showroom at **www.boen.com/en/products**

3

CHOICE OF FORMAT

The impression created by large rooms is further enhanced by the use of large planks. Or you can choose classic 3-strip boards that enhance the natural variety of colour for each type of wood. And last but not least the one-strip formats of our 2-layer range are perfect for installing in various patterns. Please also refer to page 84.





CHOICE OF SURFACES

Oil-treated floors emphasise the character of the wood and give the hardwood flooring a very natural feel. Lacquered surfaces are easier to care for. You can choose a glossy lacquer or matt lacquer depending on your wishes. Please also refer to page 88.







Live Matt



Live Natural



Live Pure



To find your flooring, the first step is to consider which style appeals to you the most. If you find yourself being a mix of multiple styles, ask yourself: which style do I find myself striving to achieve? Which style makes me feel the most comfortable and at home?

PURE NORDIC

Clean lines. Space and tranquility.

MODERN RUSTIC

Authentic ambience rooted in history.





Finding your own style is easier than you might think. Your preferred style is your base, the style to which you add your personal touch. Take your time in browsing the catalogue and enjoying the beautiful images. Choose your favourites and move forward from there!

Helle Tjerg

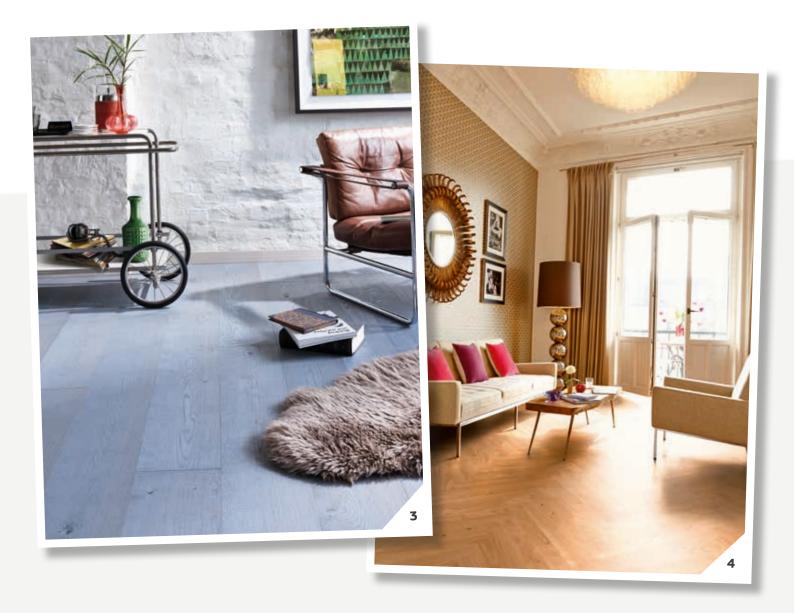


URBAN CONTRAST

CLASSIC ELEGANCE

Strong personality. Colourful depth.

Calm and orderly. Room for creativity.





CHOICE OF COLOUR

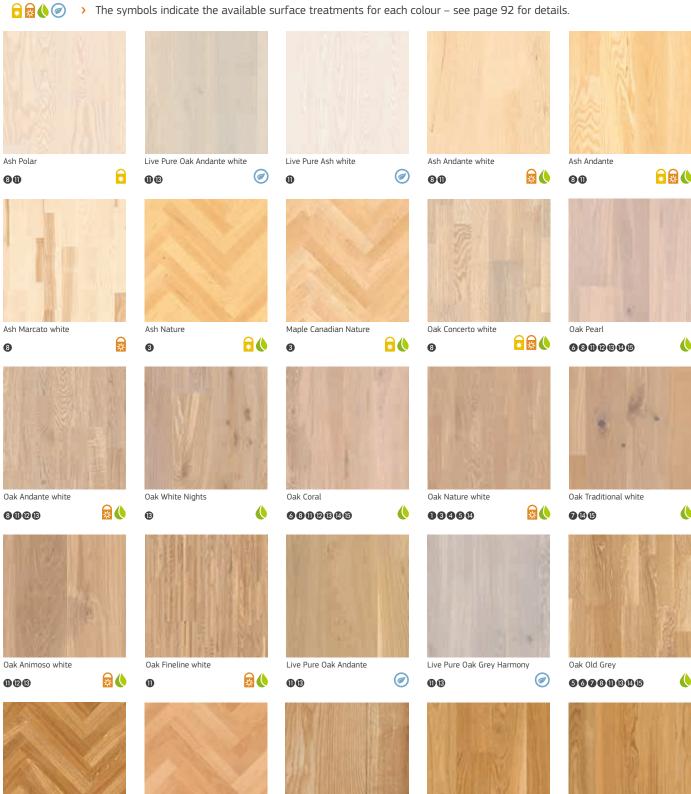
PURE NORDIC For the touch of beautiful lightness choose the Nordic look.

- > The numbers indicate the available formats for each colour see page 88 for details.

Oak Select

Beech Nature

08



Oak Nature

02344

Oak Andante

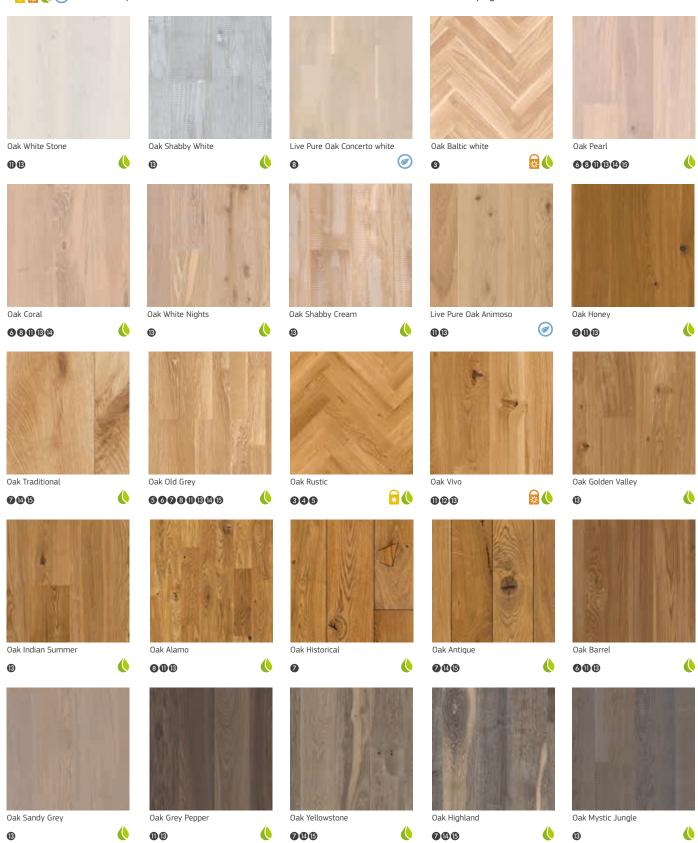
680284

Oak Adagio

68

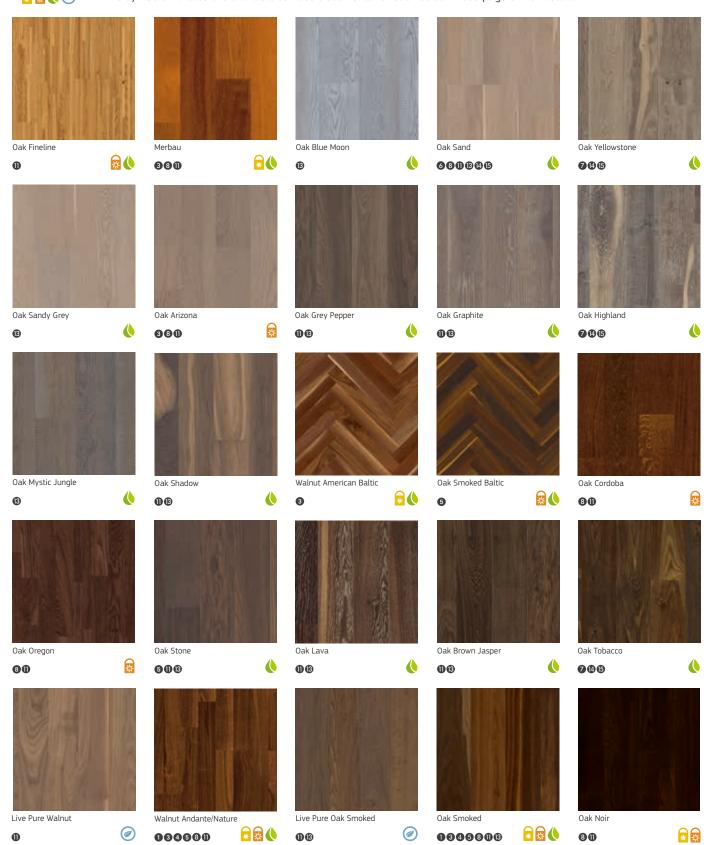
MODERN RUSTIC Look at the rough surface and warm colours suitable for the Rustic style.

- The numbers indicate the available formats for each colour see page 88 for details.
- 😭 😭 🅢 🥏 🕠 The symbols indicate the available surface treatments for each colour see page 92 for details.



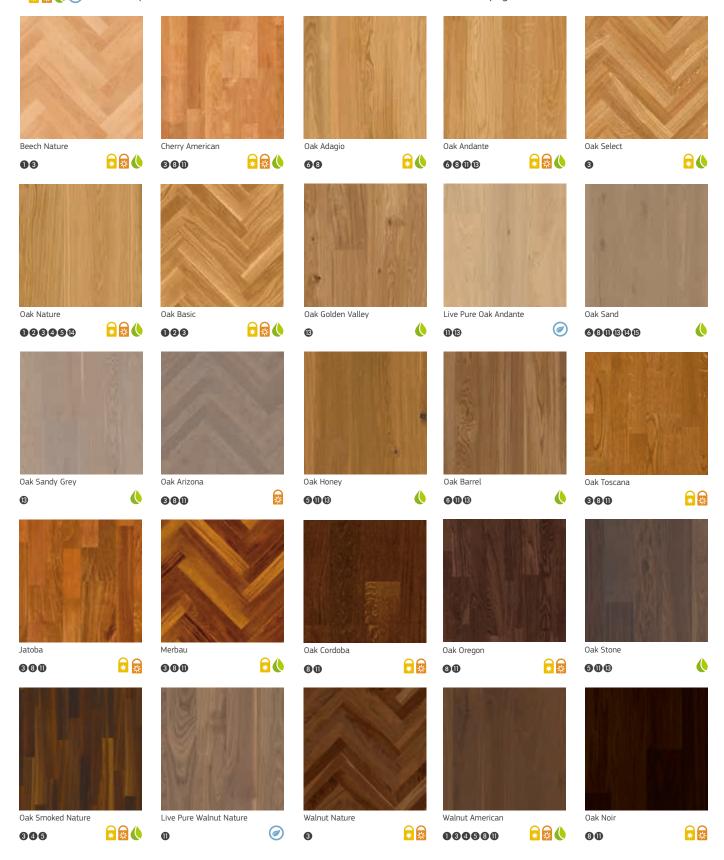
URBAN CONTRAST Vibrant colours and cool expressions characterise the style of Urban Contrast.

- - The numbers indicate the available formats for each colour see page 88 for details.
- Report the symbols indicate the available surface treatments for each colour see page 92 for details.



CLASSIC ELEGANCE Enjoy the look of sophisticated and stylish floors that are classically elegant.

- → The numbers indicate the available formats for each colour see page 88 for details.
- 😭 😭 🜔 🥏 🕠 The symbols indicate the available surface treatments for each colour see page 92 for details.



STEP 3

CHOICE OF FORMAT

OUR FORMATS 01 ECONOMY 9.5 x 70 x 470 MM **08** 3-STRIP 14 x 215 x 2200 MM 02 TRAFFIC 12.5 x 70 x 590 MM **09** DUOPLANK 14 x 209 x 2200 MM 03 PRESTIGE 10 x 70 x 590 MM **10** STRONGLINE 21/23 x 139 x 2200 MM **04** MAXI 10.5 x 100 x 833 MM 11 PLANK 14 x 138 x 2200 MM **05** FINESSE 10.5 x 135 x 1350 MM **12** PLANK 14 x 181 x 2200 MM **06** NOBLE 9.7 x 136/178 x 2200 MM **13** PLANK CASTLE 14 x 209 x 2200 MM **07** SOLID PLANK 20 x 137/162/187 x 2220 MM **14** CHALETINO 20 x 300 x 2750 MM **15** CHALET 20 x 200-395 x 2000-4000 MM

2-LAYER PARQUET

01 02 03 04

SOLID FLOORS AND 3-LAYER PARQUET

08

*BOEN performance classifications:

Depending on the field of application of our parquet floorings it is subject to different stress and wear. The Brinell hardness of the wood, the width of the boards, the structure, the thickness of the top layer as well as the surface treatment (sealing or oil treatment) are significant for the stability and durability of your flooring.

05

06

07

Performance classification 1 = normal

Hardwood floors in living areas subject to normal usage. Exception: wet areas and entrance areas.

09

10

11

Performance classification 2 = medium

Hardwood floors in living areas, in administration, meeting and conference areas, kindergartens, consulting rooms etc. subject to average usage.

Performance classification 3 = heavy

14

15

13

Hardwood floors in heavily frequented areas such as shops, restaurants, entrance areas, schools, conference halls, dance halls, etc.

2V bevel:

12

Bevel on longitudinal side of the board (total of 2 on one board).

4V bevel:

Bevel on all 4 sides of the board.

01 ECONOMY

Dimensions:

9.5 x 70 x 470 mm

Tongue/groove

Fields of application: With a top layer of 2.5 mm, Economy offers cost-efficient access to classic strip hardwood flooring. Only right-hand strips.

Types of installation: Glue down to subfloor.

Floor heating systems: Very suitable.

Performance classification*: 1-2

Fire protection classification: Dfl-s1

Top layer: approx. 2.5 mm

02 TRAFFIC 03 PRESTIGE



Dimensions:

Prestige: 10 x 70 x 590 mm, Traffic: 12.5 x 70 x 590 mm

Tongue/groove

Fields of application:

For installation of designs and patterns. With a top layer of approx. 5.5 mm Traffic is particularly appropriate for use in highly frequented areas. Including left and right strips. Bottom layer made of spruce.

Types of installation: Glue down to subfloor.

Floor heating systems: Prestige/Traffic: very suitable.

Performance classification*: Prestige: 1-2 / Traffic: 3

Fire protection classification:

Oak Traffic: Cfl-s1. All other wood species for Traffic and Prestige: Dfl-s1

Top layer Prestige: approx. 3.5 mm



Top layer Traffic: approx. 5.5 mm

04 MAXI

Dimensions:

10.5 x 100 x 833 mm

Tongue/groove

Fields of application: Classic 1-strip product of outstanding dimensions. This format is longer and wider than common 1-strip products. The model with its exclusive effects is ideal for large floor surfaces. Standard: right-hand strips. Left and right strips on request.

Types of installation: Glue down to subfloor.

Floor heating systems: Very suitable.

Performance classification*: 1-2

Fire protection classification:

Dfl-s1





Dimensions:

10.5 x 135 x 1350 mm

Tongue/groove

Fields of application: A single-strip product whose dimensions nearly create the impression of a plank. Its low installation height of 10.5 mm makes Finesse the perfect solution for refurbishment/ renovation projects. Bottom layer made of spruce.

Types of installation: Glue down to subfloor.

Floor heating systems: Very suitable.

Performance classification*: 1-2

Fire protection classification: Dfl-s1



CHOICE OF FORMAT

06 NOBLE

Dimensions:

9.7 x 136/178 x 2200 mm

Tongue/groove

Fields of application: The 2-layer plank is perfect for renovation purposes. The attractive plank format fits very well to big rooms. Bottom layer made of HDF. Bevel on the longitudinal side (2V).

Types of installation: Glue down to subfloor.

Floor heating systems: Very suitable.

Performance classification*: 1-2

Fire protection classification: Dfl-s1

Top layer: approx. 2.8 mm



07 SOLID PLANK

Dimensions:

20 x 137, 162 or 187 x 800-2220 mm

Tongue/groove

Fields of application: Solid floors are fascinating by their original character and by their durability. Bevel on all four sides (4V).

Types of installation: Glue down to subfloor or nail/screw.

Floor heating systems: Suitable up to 137 mm.

Performance classification*: 3

Fire protection classification: Cfl-s1



08 3-STRIP 09 2-STRIP DUOPLANK

Dimensions:

3-strip 14 x 215 x 2200 mm 2-strip Duo plank 14 x 209 x 2200 mm

BOEN X-press

Fields of application: The classic among the parquet floorings. For a lively and diverse appearance. Appropriate for lots of room types.

Types of installation: Quick and easy floating installation without glue. Can also be glued down to subfloor.

Floor heating systems: Suitable to very suitable.

Performance classification*: 1-2

Fire protection classification:

Cfl-s1 and Dfl-s1 depending on wood species and surface treatment.





with 4V bevel

10 STRONGLINE 21/23 MM

Dimensions:

2-strip: 21/23 x 139 x 2200 mm

Tongue/groove

Fields of application: Our strong longstrip with approx. 5.5 mm top layer, designed for public areas in highly frequented rooms (restaurants, hotels, exhibition rooms, etc.). $23 \times 139 \times 2200$ mm 2-strip flooring with 3.5 mm top layer.

Types of installation: Glue down or self-supporting floors which are installed on sleepers.

Floor heating systems: Suitable.

Performance classification*: 3

Fire protection classification: Oak 21 mm: Cfl-s1, other types of wood: Dfl-s1



Top layer: approx. 3.5 mm

Top layer: approx. 5.5 mm

with 2V bevel

11 PLANK 138

Dimensions:

14 x 138 x 2200 mm

BOEN X-press

Fields of application: Our classic plank boards of optimum width and length ratios for an attractive look of the room over the whole surface. All oak planks with bevel.

Types of installation: Floating installation or glue down to subfloor.

Floor heating systems: Suitable to very suitable.

Performance classification*: 1-2

Fire protection classification:

Cfl-s1 and Dfl-s1 depending on wood species and surface treatment.



Top layer: approx. 3.5 mm

12 PLANK 181

Dimensions:

14 x 181 x 2200 mm

BOEN X-press

Fields of application: An exclusive variation on a plank floor with a width of 181 mm that is particularly effective in larger rooms.

Types of installation: Floating installation or glue down to subfloor.

Floor heating systems: Suitable to very suitable.

Performance classification*: 1-2

Fire protection classification:

Cfl-s1 and Dfl-s1 depending on wood species and surface treatment.

Top layer: approx. 3.5 mm



13 PLANK CASTLE

Dimensions:

14 x 209 x 2200 mm

BOEN X-press

Fields of application: Plank boards with an exceptional width for particularly spacious room effects. Micro-bevel on the longitudinal side or circumferential bevel (2V/4V).

 $\textbf{Types of installation:} \ \ \textbf{Floating installation or glue down to subfloor.}$

Floor heating systems: Suitable to very suitable.

Performance classification*: 1-2

Fire protection classification:

Cfl-s1 and Dfl-s1 depending on wood species and surface treatment.



Top layer: approx. 3.5 mm

14 CHALETINO 15 CHALET

Dimensions:

Chaletino: 20 x 300 x 2750 mm

Chalet: 20 x 200/250/300/350/395 x 2000-4000 mm

Tongue/groove

Fields of application: With extraordinary formats these boards are highly appropriate for noble rooms. With bevel on all four sides (4V).

Types of installation: Glue down to subfloor or nail/screw.

Floor heating systems: Suitable.

Performance classification*: 2-3

Fire protection classification: Dfl-s1







CHOICE OF SURFACE

BOEN places considerable emphasis on protecting the environment during all phases of production. Neither lacquer nor oil emit gases which are harmful to humans or to the environment. BOEN offers its customers a wide range of surface finishes.





LIVE PURE

Live Pure is the new innovative product development from BOEN: oak planks with Live Pure surface treatment have a very natural look with ultra-matt finish and very good protective characteristics.

Live Pure protects the floor from dust, dirt and liquids thanks to a special treatment applied to the surface which leaves the look of the hardwood floor smooth, clear and naturally light – almost like untreated wood.



LIVE MATT LACQUER

This 6 layer Live Matt sealing with a very low gloss level makes the surface look "as oiled". A natural look combined with the advantages of a scratch-resistant finish.



LIVE SATIN LACQUER

Very hard-wearing factory-applied 6 layer silk finish considerably reduces the care requirements and increases the durability of the parquet floor. Live Satin is cured by UV light and does not emit any dangerous chemicals or gases.



LIVE NATURAL OIL

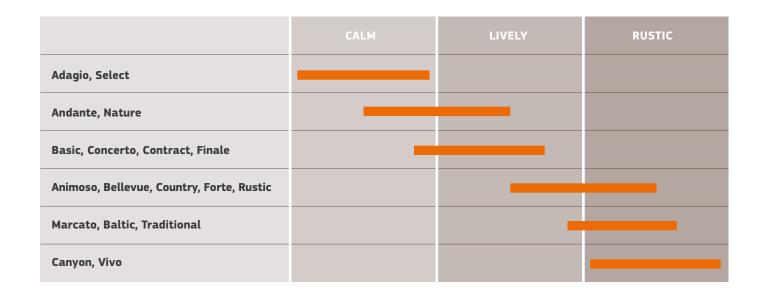
Live Natural is a natural surface treatment containing oils such as sunflower, thistle and soya bean oil as well as naturally occurring waxes (carnauba, candelilla). Deep penetration of the oil into the wood is ensured by two-time application on a custom-made production line. The wood pores are saturated, and drying takes place completely naturally in the open air during a process known as the Air-Plus Process. The floor is ready to use right after installation and has extremely good protection properties against liquids compared to competitive products.



BOEN GRADINGS

Wood is a natural product. Some types of wood – beech, for example – have a relatively calm grain. Others, like oak, are rich in structure, with a spectrum of calm to rustic. We offer a wide selection for you to choose from.

VISIT OUR
VIRTUAL PRODUCT
FINDER TO GET A
BETTER IMPRESSION
OF THE GRADINGS.
BOEN.COM/EN/
PRODUCTS



Wood is a product of nature – each tree has its own structure and individual colour combination. An image or a sample will therefore never be able to give you a complete picture of the finished floor. Please also note that the colour may change when exposed to light. As a guideline, darker wood species will get a more golden tone, whereas lighter species will become slightly darker. Cracked knots are filled with putty, so small gaps between the putty and wood may appear.

CALM

Consistent growth; only small knots; standing or lying year rings.

LIVELY

Natural grading with small to medium knots; a limited spectrum of colours due to sapwood.

RUSTIC

Structure and vivid growth; larger knots; sapwood and heartwood; a rich spectrum of colours.







PERFECT RIGHT DOWN TO THE FINEST DETAIL



Sign of perfection.

A staircase that matches the floor.

Accessories tailored to suit our hardwood floors will make your hardwood floor simply perfect. You can find everything to make your floor perfect and for a secure installation in our comprehensive range of accessories. See the complete range at boen.com.

BOEN offers parquet underlayment, correct installation tools and a full range of various skirtings, mouldings and stair nosing.



STAIR NOSINGSFor 10, 14 and 20 mm, stair edge nosings made of BOEN parquet floorings.



SKIRTING BOARDSSkirting boards made from BOEN parquet, solid wood, veneered, traditional German profiles.

Skirting boards in shades that match the floor make rooms look bigger.



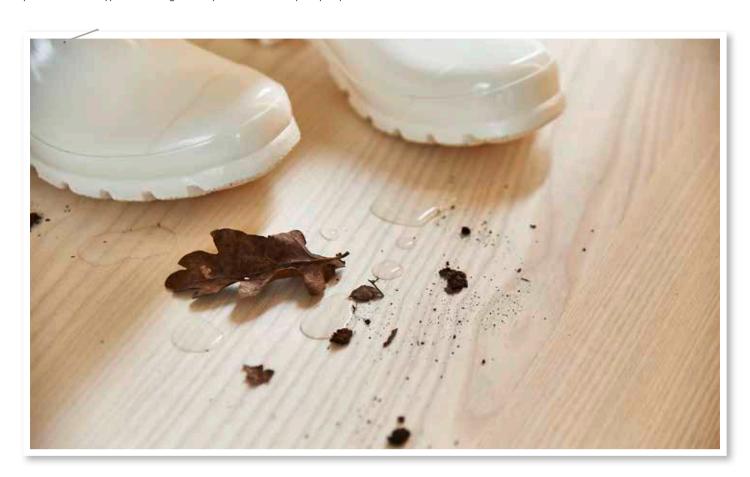
CLEANING AND CARE

In order to ensure you enjoy long-lasting pleasure from your hardwood floor, we offer the perfect range of cleaning and care products. Whatever surface finish you have chosen, we have the right product for you.

The cleaning products are adapted to the various surface treatments. As a general rule lacquered floors should be cleaned with synthetic cleaner (with no grease content) whereas oiled floors should be cleaned with soap (containing grease).

If it is necessary to wipe the floor, use the appropriate cleaning product for the type of flooring. Never pour water onto your parquet

floor as the wood might swell and damage the floor. With regular use a cleaning agent acts as a natural moisturising agent and the floor surface will become more resistant to soiling and the appearance of







MAKE SURE YOU ENJOY YOUR HARDWOOD FLOOR FOR A LONG TIME TO COME

Hardwood floors made from real wood react to climatic conditions and are subject to natural wear and tear. We make sure that your hardwood floor can meet all the challenges of everyday life and withstand climatic conditions the whole year round.

ALWAYS A GOOD CHOICE: 3-LAYER PARQUET FLOORING

1 Top layer

Environmentally friendly use of fine woods only for the top layer. Did you know that six 3-layer hardwood floors can be made from one solid wood floor?

2 Middle layer

Carefully selected strips made of spruce, with standing or half-standing year rings, offer high dimensional stability.

3 Bottom layer

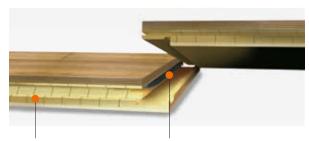
The underlay of spruce veneer is manufactured from one piece and allows stable back pull.



BOEN X-PRESS – THE RAPID LOCKING TECHNOLOGY

Take advantage of the BOEN X-press locking system on the short ends of the boards of all BOEN Clic products.

- > Best choice for floating installation.
- > A quicker and easier way to install single boards without
- > Significantly reduces installation time.
- The clear Clic sound lets you know when installation is complete.
- > Also suitable for full-surface gluing onto the sub-floor.

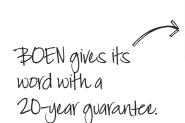


On the long side of the board, BOEN uses the regular Clic system.

BOEN X-press: When pressing down on the board, the flexible tongue will lock and make the "single action" movement possible.

BOEN QUALITY

We produce parquet flooring with top level of quality. With a monitoring system that checks every aspect of production, we are so sure our production meets the highest standards of quality that we give a 20-year quarantee.





FIRST AID FOR YOUR FLOOR

For scratches or marks, special repair sets are available.

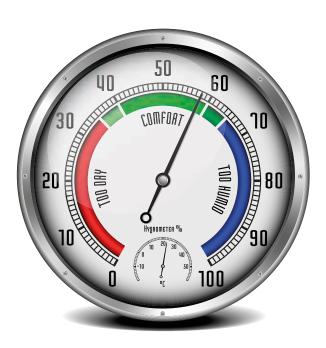
> More information can be found at boen com

If the surface of your floor has lots of visible marks on it after a number of years, it can easily be sanded and resealed or oiled. Contact your hardwood floor installer.



OPTIMAL CONDITIONS FOR A HARDWOOD FLOOR

- > Room climate: Humidity of 30-60%. Use a hygrometer and humidifier especially if you live in a low-energy house. The ideal room temperature is 18-21°C.
- > Installation: adhere the hardwood floor to the subsurface.
- > **Protection**: Protect your floor from scratches with shoe-free zones in the entrance area and felt protectors under furniture. Wipe any liquid spills up quickly.
- > Cleaning and care: Use our tailored system of cleaning and care products for the different surfaces.



CLIMATIC CONDITIONS

Wood is a living material that is affected by the environment. The moisture content is controlled by the air's relative humidity (RH), which is the ratio of "dry" and "wet" temperature. In specific countries, the climate varies considerably from summer to winter. This is also the case indoors, especially during the heating season. The relative humidity during very cold periods can be as low as 10 to 15%. In public buildings (offices, etc.) or passive houses where there are stringent ventilation requirements, the relative humidity can be as low as 10%.

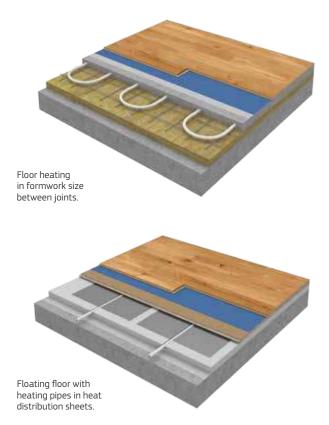
BOEN flooring withstands a relative humidity of 30-60% at a temperature of 18°C. All interior woodwork dries to the equivalent humidity of the surrounding air, causing shrinkage and the formation of cracks. It is therefore of great advantage to supply moisture to the air, for example by using a humidifier. Both humans and plants will feel more comfortable.

For more information please contact the BOEN sales team or your installer.

HARDWOOD FLOOR AND UNDERFLOOR HEATING? NO PROBLEM!

Hardwood has high thermal conductivity and is ideally suited to laying on underfloor heating. Please note the following:

- > Hardwood floors fully adhered to the subsurface ensure better heat transfer
- > Maximum output of underfloor heating system is 60 W/m².
- > Temperature of substructure at 27°C.
- > Room temperature between 18° and 21°C.
- > Relative humidity 30-60%.
- > Do not use rugs. They have an insulating effect and prevent an even heat flow.



INSTALLATION TECHNIQUES

Glued, nailed or floating? Parquet can be installed on most types of flooring. Problems such as uneven sub-flooring, moisture and sound transmission can be resolved with the help of technical expertise from BOEN's sales and service team.

INSTALLATION OPTIONS

Laying a floating floor is the most common method used in private houses and flats, although nailing or gluing the floor to the sub-floor are good alternatives. In public buildings we recommend gluing the floor to the sub-floor.

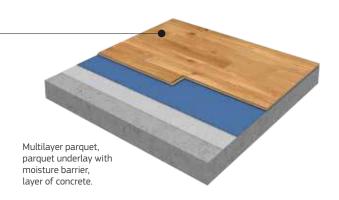
For more information please refer to our installation instructions: **boen.com**

FLOATING INSTALLATION

Advantages

- > Most common method in private houses and flats
- > Quick and easy to install
- > Can be installed on most types of self-supporting sub-floor
- > Easier to insulate against damp from the sub-floor

Suitable BOEN products for floating installation: all BOEN X-press Clic floorings.

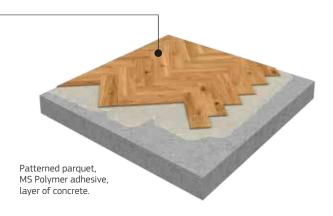


GLUED DOWN

Advantages

- > Recommended for use in public buildings with heavy traffic
- > A good solution also in private houses and flats
- > The floor is very stable
- > Good acoustics in the room
- > Tolerates greater fluctuation in climate
- Can be installed in large areas, and continuously between rooms, without having to be divided up

All BOEN floorings are suitable for the glued-down installation method.

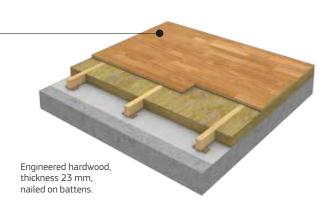


NAILED DOWN

Advantages

- To be used for self-supporting floors which are installed on sleepers
- > The floor is very stable
- > Saves on sub-floor
- > Can be installed continuously between rooms
- > Walls can be mounted onto the floor

Suitable BOEN floorings for the nailed-down method: 20 mm Chalet and Chaletino, 23 mm longstrip, 21 mm Strongline, solid planks.



NATURE AND THE ENVIRONMENT

Respect for nature is not only about sensitive methods of production. It is as much a matter of the attitude that we take the environment seriously.





BOEN flooring is a product of natural materials. Respect for nature and for the requirement of environmental sustainability is reflected in our processing and management of raw materials. BOEN constantly seeks methods for processing the raw materials in the most gentle and sustainable manner possible.

The raw materials processed at BOEN come from sustainable forests and other controlled sources. Beyond that, the BOEN factories have implemented a chain of custody system in accordance with the FSC $^{\text{M}}$ standards. The Forest Stewardship Council $^{\text{M}}$ is a well-known forest certification scheme.

BOEN FSC™ license numbers are: BOEN Norway FSC™ C051117, BOEN Germany FSC™ C101713, BOEN Lithuania FSC™ C021510, BOEN UK FSC™ C047288, BOEN US FSC™ C095158. FSC™ – The mark of responsible forestry. www.fsc.org.

BOEN's production methods are noted for their quality and excellent use of resources. The timber is quickly transported to the sawmill and cut, so that the drying process can start as soon as possible, thereby avoiding discoloration. The wood is dried under monitored conditions. This allows us to guarantee the highest degree of stability for our floors.

Multilayer hardwood flooring provides considerable savings in resources compared to solid hardwood flooring. The use of hardwood is limited to the wear layer. Three-fifths of our parquet is based on spruce and pine woods. Sawn and planed chips are by-products that occur naturally and are used in the factory's heating systems for the drying kilns, hot water supply and fuel pellets.

The German Blue Angel label has been awarded to BOEN, confirming that our manufacturing methods produce minimal amounts of waste gas and consequently contribute to a good interior climate.







DOP 4658 -1.1-07.2013







THE STORY OF BOEN

Experience and knowledge are fundamental elements in our production, and based on traditions we bring BOEN in to your daily life. We have been around for a while; check our history and learn why you can rely on BOEN flooring.

1641

It all began with two traditional sawmills at the BOEN waterfalls outside Kristiansand. At the start of the 1700s, 12,000 floorboards were made at the sawmill every year. The force of the falls would take us on a long journey out into the world.

1953

We implemented the first machine for planing parquet flooring. And thus began our parquet production. Solid long boards and mosaic parquet were the first products - strong quality flooring that quickly became popular.

1960

We supplied the first parquet sports floor. The natural wooden floor improved the indoor environment of sports halls, and resulted in fewer sports injuries.

BOEN

1966

We built the first machines for producing hardwood flooring, where the boards consist of three layers glued together, which made the floor more stable.

1970s

Our export adventure began in earnest. German company Theodor Höhns near Hamburg started producing hardwood floors following a BOEN model, and we took over the factory in 1976. We thus acquired the most modern production line for wooden flooring in Europe. The door to the rest of the world was now open!

1980s

BOEN was one of the first to introduce finished parquet flooring to America, with great success. The Netherlands, France and Spain also become important markets for us.



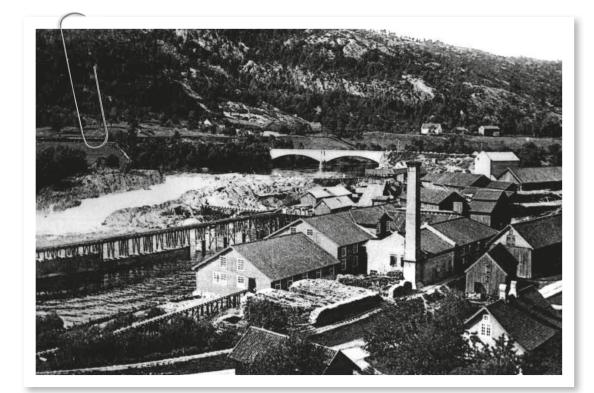
1939 JOHAN G. OLSEN BOUGHT BOEN FARM, AND IMPLEMENTED IT IN HIS BUSINESS OF LUMBERING AND SHIPPING.



1953 AS AN EXTENDED INDUSTRY
OF THE SAWMILL BOEN STARTED
PRODUCING PARQUET FLOORING AND
INSTALLED THEIR FIRST MACHINE.



1960 ONE OF THE FIRST ADS FOR BOEN WAS SEEN IN THE INTERIOR MAGAZINE BONYTT IN THE EARLY 1960s.



The Topdal river has been the main source of income for a small society in the south of Norway.

1990

Launch of Boflex patent, sports flooring with built-in shock absorption.

1999

New milling technique ConneXProcess was introduced.
BOEN and Höhns are one of the first parquet producers that deliver a product that is milled after lacquering. The result is barely visible joints on the finished floor.

2001

Introduction of BOEN Clic, a mechanical, glueless locking system from well-known Unilin, Belgium. Perfect flooring without use of glue and much easier to install.

2003

Merger of Höhns Parkett and BOEN Bruk AS.

2009

New major venture when the floor production was moved from Norway to Lithuania.

2010

We launched the BOEN X-press vertical locking system. It uses the 5G locking system developed by Swedish Välinge and makes it easier and faster to install parquet floors.

BOEN PRESS

2013

We merged with the Swiss company Bauwerk Parkett. This makes us the second largest manufacturer of parquet floors in Europe – with two strong brand names and an extensive and varied range of quality flooring for customers all over the world.

Launch of Live Natural surface on Europe's most modern oil finishing line in Mölln. The new technique enhances durability and the naturally oiled floors are easier to maintain.



2011 THE BOEN FARM IS UNDER CONSERVATION, AND AFTER MAJOR ENVIRONMENTAL MEASURES IN THE NEARBY RIVER GUESTS CAUGHT THREE TONS OF SALMON.



2014 BAUWERK BOEN IS RUNNING PRODUCTION IN SWITZERLAND AND LITHUANIA WHICH ARE TWO OF THE MOST MODERN PARQUET PRODUCTION SITES IN EUROPE. BAUWERK BOEN IS ALSO RUNNING ITS OWN SAWMILLS IN LITHUANIA AND KALININGRAD, RUSSIA.

MANUFACTURERS AND **ADDRESSES**

P. 5

Lamp "Melt" Tom Dixon Pillow "Lights", House Doctor

Side table"TOI". Zanotta

Barcelona Chair/stool, Knoll International

Lamp "Diva", Northern Lighting Cup "Libelle", Bloomingville Pillow "Tie Dye grey", Ceannis Poster, ATWTP, Lys Vintage Wooden chair "Vintage", Palais 13

Table copper, Pols Potten

Flower pot Concrete Bookeend Bowl, Bolia

Picture, ATWTP, LYS Vintage

P. 8/9

Chair "Eames Wire Chair", Vitra Pillow "Everest artic", Bolia

Vase, Bolia

Plaid rose, Avec, Stoffkontor Pillow green, DG, Cramer Pillow knit, Eden Living

Pillow floral, Pad Design, Palais 13

Coat Ikea

Vase "Akropolis" low mint, Bolia

Matrojoschka, Habitat Vase rose Fashion for home

Bowl, Rina Menardi, Eden Living P. 12/13

Table copper, Pols Potten

Coat, Bolia

Pillow "Graphic nude", Hello Home Basket copper, Fashion for home

Flower pot "Quaff", House Doctor Pillow "Lappjung Ruta", Ikea

P. 18/19

Plaid. Avec

Bowl "Bowl" Black and white, by Lassen Tableware "AJ", Design Letters Table "TIX Home", Zoom by Mobimex Chairs "IKEA PS 2012", Ikea

P. 20

Chair "Egg chair" Arne Jacobsen, by Fritz Hansen

Elefant, Vitra

P. 24

Porcellaine bowl with wood cap Designer Vincent

van Duysen, when objects work

Black basket, House Doctor

Porcellaine bowl grey, Rina Menardi

Wood tin with ceramic bottom "Matrioschka"

Design André Klauser, YPLFL Cutting board marble, Bloomingville Thermos flask "Stelton", Stelton

Basket "Cata Basket", Bolia Pillows, Designers Guild über Cramer

Plaid Mohair "Apron", Bolia

P. 26

Vases "LUNDI", ligne roset

Sidetable "Tray", HAY

Vases Bolia

Pillow, Eden Living

Plaid Mohair "Apron", Bolia

Duck "Ducky", Norman Coppenhagen

Pinguines, Bolia

Flower pot "Thorus Tealight", Bolia

Vase "Stefy Square", Bolia

P. 34/35

Couch "UP", Gervasoni

Vase grey, Bloomingville

Candle holder grey "Tulip", applicata Blossom

Tea light "Holger Copper", Louise Roe

Vase grey glass, Henry Dean Bowl rose. Rina Menardi

Pillows "Dot" and "Divina", HAY

Lamp black, Foscarini Plaid lilac, Avec

P. 36

Basket rose, Ferm Living

P. 40/41

Chairs "Nerd", Muuto

Chairs "18" and "214", Thonet Vase rose "Elevated", Muuto

Bowl Neó

Candle holder, Bloomingville Vase rose, Rina Menardi Bowl white, Rina Menardi Coat, Maison de Vacances Teapot, Thomas Eyck Cup rose. Menu

Chair, Design Antonio Citterio by B&B Italia

Pillow rose, Gervasoni about Eden Living

Basket, Eden Living

Plaid, white, Avec, Stoffkontor Vase "Botanica", Kähler Design

Vase "Akropolis". Bolia

Carafe/glasses "TELA", design by Silo Studio

Wrong for HAY

Poster, ATWTP, LYS Vintage

Balls Vintage, LYS Vintage

Chair Eames Plastic Chair "Daw", Vitra

Coat "Ludde" Ikea

Bar stool "About a stool AAS32", HAY

Vase, Henry Dean

Vase rose "Elevated", Muuto Bowl grey, Rina Menardi Basket black, House Doctor

Coat. Eden Living

Picture frame white, Eden Living

Teapot, Thomas Eyck Cup rose, Menu

Dessert plate rose "Arbour" design Ed Carpenter,

Tin beige "Storage Ston Jar Sand", Menu Tin grey "Store", Established & Sons

P 49

Coat, Ikea

P. 50/51

Carpet, Carpet Sign

Table "Belt", Porada

Side table "Diesel - Xraydio 1 Razza", Moroso

Bowl. Rina Menardi

Pillow coat blue and yellow, Maison de Vacances

Pillow grey, Eden Living Shoes, Stoffkontor Lamp, Habitat

Couch, Minotti

P. 56

Vintage chair "Home&Garden", Cramer

Plaid, Avec, Stoffkontor

Side table "On The Rock", ligne roset

Vases, bolia

P. 60/61

Pillow orange, Maison de Vacances

Carpet grey, Carpet Sign Vase "People" yellow, Sia

Suspended lamps "Non Random Light", Moooi

Lamp "Lean", Örsjö Vases, bolia

P. 65

Pillows "Benice", Lalé Lorain

Furniture, Vintage

P. 66/67

Chairs "Cherner", Norman Cherner Chair Company

Lamp "Copper Shade", Tom Dixon

Vase, Piero Fornasetti

Tableware "Lys", Wik & Walsoe

Chair "Eames Lounge Chair", Vitra

Tableware "Lys", Wik & Walsoe

Couch "Leonard", Minotti Pillow sand. Minotti

Pillow black pattern, BoConcept

Pillow sand and lilac, Minotti

Pillow black "Coomba", MIssoni Home

Pillow black pattern, BoConcept

Pillow stripes "Miofiori", Designers Guild Bowl "Open Flow", Sia

Table lamp "Lilly 2 Kupfer Edition",

Christiane Kröncke Lamp. Foscarini

Side table white "Toi", Zanotta

Vase, Pulpo

Glass "Alv", Wik & Walsoe

Plaid cream, Avec

Table "Saarinen", Knoll International Couch "Leonard", Minotti Porcelain giraffe, Jonathan Adler

SPECIAL THANKS



SPECIAL THANKS

We would like to extend our thanks to the following firms who have supplied us with furniture and accessories for photo productions:



Cramer: www.cramer-moebel.de **Lys Vintage**: www.lys-vintage.de

Bolia: www.bolia.com

Eden Living: www.edenliving.de

Wohndesign Cosi: www.wohndesign-cosi.de

Gärtner Internationale Möbel: www.gaertnermoebel.de

Habitat: www.habitat.de

Stoffkontor Hamburg: www.stoffkontor.de

Clic Inneneinrichtung: www.clic.de

Der neue Beckmann: www.derneuebeckmann.de **Fashion for Home**: www.fashionforhome.de

Gubi: www.gubi.dk

Hello Home: wwww.hellohome.de

Normann Copenhagen: wwww.normann-copenhagen.de

Palais 13: www.palais13.de



Christian Lohfink PHOTOGRAPHER

Makes lifestyle dreams come true and focuses his attention on the details. Living in the heart of Hamburg, he sets standards in advertising photography and knows how to showcase objects perfectly. His work in the fields of still life, liquid food, interiors and vintage cars – which is also a passion of his – is legendary. www.lohfink.de

Sabina Grimm **STYLIST**

A love of detail – a passion for the look. A short but nevertheless meaningful credo that Sabina Grimm always bears in mind when styling. And for her, this really makes the difference and gives a special touch to a home in which you really feel at home. Sabina Grimm is a well-known stylist in Germany and has done the interior design styling for numerous photo and film productions. www.sabinagrimm.com





Jannicke Kråkvik & Alessandro D'Orazio **STYLISTS**

Jannicke and Allessandro work as stylists in Oslo, Norway: specialised in developing ideas and concepts, as well as in set design – taking pride in building and creating atmospheres that reflect and enhance each project they are working on. They are also available for consultations on interior design projects for both individuals and businesses. www.kravikdorazio.no

EVERYTHING AT A GLANCE

Are you looking for a photograph of a specific parquet floor? On this page you will find an overview. Our parquet floors are listed in alphabetical order together with the page number, so you can quickly find your desired floor.



A		
Ash Polar	Plank	P. 31
_		
B	Duration Hamilton and Control	D 70
Beech Nature	Prestige, Herringbone pattern	P. 72
С		
Cherry american Nature	Prestige, Herringbone pattern	P. 65
,	3 J	
L		
Live Pure Oak Andante white	Castle Plank	P. 7, 17, 18, 30
Live Pure Oak Andante	Plank	P. 6, 24, 30, 78
Live Pure Oak Andante	Longstrip	P. 9
Live Pure Oak Animoso	Plank	P. 46
Live Pure Oak Concerto white	Longstrip	P. 23
Live Pure Oak Grey Harmony	Plank	P. 8
Live Pure Ash Andante white	Plank	P. 29
Live Pure Oak Smoked	Plank	P. 9
Live Pure Walnut Andnate	Plank	P. 6
0		
Oak Adagio	Noble	P. 71
Oak Alamo	Longstrip	P. 42
Oak Animoso white	Castle Plank	P. 39
Oak Antique	Solid Plank	P. 36
Oak Arizona	Plank	P. 55
Oak Blue Moon	Castle Plank	P. 49, 62
Oak Brown Jasper	Plank	P. 12
Oak Cordoba	Plank	P. 75
Oak Golden Valley	Castle Plank	P. 44
Oak Grey Pepper	Plank	P. 13
Oak Highland	Solid Plank	P. 63
Oak Historical	Solid Plank	P. 36, 46
Oak Honey	Finesse	P. 68, 78
Oak Indian Summer	Castle Plank	P. 35
Oak Mystic Jungle	Castle Plank	P. 41
Oak Old Grey	Plank	P. 12
Oak Pearl	Plank	P. 22, 30
Oak Pearl	Longstrip	P. 28
Oak Rustic Oak Sand	Prestige, Herringbone pattern	P. 45
Oak Sand	Castle Plank Longstrip	P. 12, 70, 78 P. 61
Oak Sandy Grey	Castle Plank	
Oak Select	Prestige, Herringbone pattern	P. 11, 51 P. 67, 77
Oak Shabby Cream	Castle Plank	P. 11, 43, 47
Oak Shabby White	Castle Plank	P. 38
Oak Smoked	Fineline	P. 57
Oak Stone	Castle Plank	P. 56, 58
		,

Oak Tobacco	Solid Plank	P. 52
Oak Traditional	Chalet	P. 27
Oak Traditional	Solid Plank	P. 33
Oak white	Prestige, Herringbone pattern	P. 25
Oak White Nights	Castle Plank	P. 20
Oak Yellowstone	Solid Plank	P. 59, 62

W

Walnut american Andante	Longstrip	P. 60
Walnut american Andante	Plank	P. 62, 79

